



Date: Monday, 21/04/2008 3:00:03 PM
 User: Linda Lacelle

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : D3450 REV.A
Job Number : 38708	
Estimate Number : 10804	
P.O. Number :	Part Number : D34501
This Issue : 21/04/2008 S.O. No. :	Drawing Number : D3450-1
Prsht Rev. : NC	Project Number :
First Issue : / / Type : SMALL /MED FAB	Drawing Revision : A
Previous Run : 00015	Material :
Written By : 	Due Date : 28/04/2008 Qty: 1 Um: Each
Checked & Approved By : 	
Comment :	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	WATER JET	FLOW WATER JET
-----	-----------	----------------



Comment: FLOW WATER JET
 CUT PER DRWG D3450 REV.A

B 8-4-22

2.0	M6061T6B0250X03500	6061T6 BAR .250 X 3.500
-----	--------------------	-------------------------



Comment: Qty.: 1.5000 f(s)/Unit Total : 1.5000 f(s)
 6061T6 BAR .250 X 3.500

18398

B 8-4-22

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

B 8-4-22

4.0	QC8	SECOND CHECK
-----	-----	--------------



Comment: SECOND CHECK

S 08/04/22 (10)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1
 ID & STK WA

S 08-04-23

6.0	QC21	FINAL INSPECTION/W/O RELEASE
-----	------	------------------------------



Comment: FINAL INSPECTION/W/O RELEASE

08/04/24

Job Completion

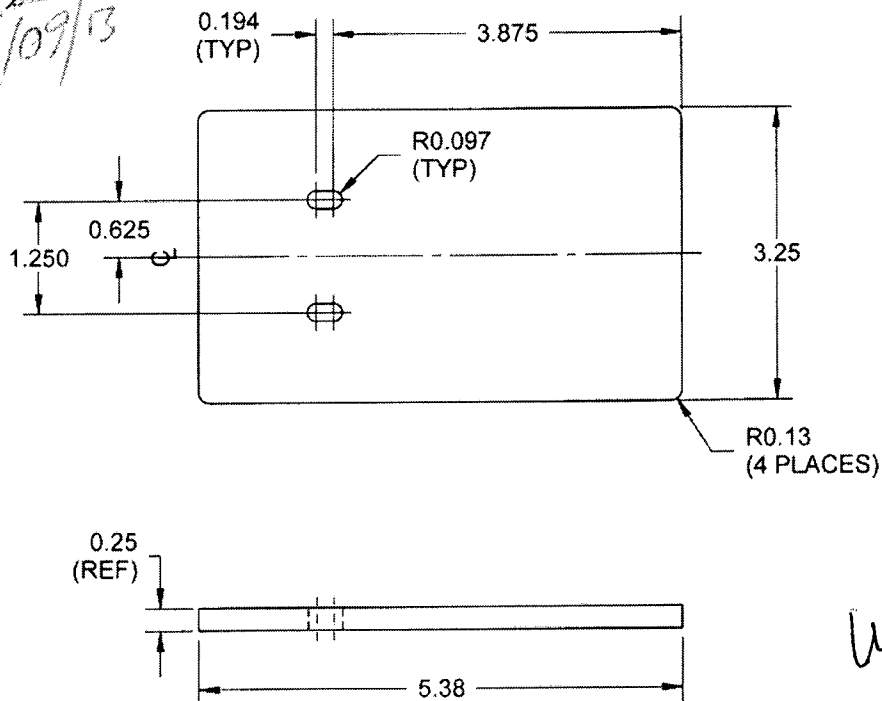


umf 08-04-23



DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3450	REV. A SHEET 1 OF 1
DATE 05.08.25		TITLE BLADE FOLD KIT PLATES	SCALE 1:2
A	05.08.25	NEW ISSUE	

RELEASED
05/09/13



D3450-1 REINFORCEMENT PLATE

NOTES:

- 1) MATERIAL: 6061-T6 (OR 6061-T651/T6510/T6511/T62) BAR
PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR
PER AMS-QQ-A-200/8 (OR AMS 4160)
(REF. DART SPEC. M6061T6B0.250)
- 2) PART IS SYMETRICAL ABOUT CENTER LINE.
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

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